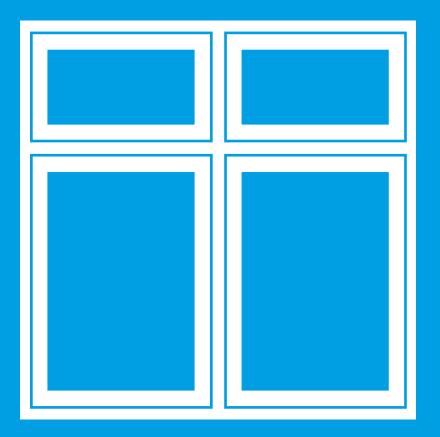


A versatile system with <u>seamless style</u>.











Seamless <u>style</u>.



VEKA fabricators can now benefit from adding a new product to the already extensive portfolio available.

Hot on the heels of the best-selling Halo FlushSash system, The VEKA UK Group has launched the VEKA FlushSash. This is a versatile and stylish system, perfectly suited to a host of applications.

The VEKA FlushSash is particularly well suited to meeting the growing demand for energy-efficient systems to replace timber windows in the heritage sector. The clean, 'uncluttered' lines of the FlushSash are reminiscent of traditional Georgian windows, but these flush aesthetics also make the system ideal for contemporary commercial projects as an alternative to aluminium.

Both heritage and commercial markets are keen to adopt the energy efficiency and maintenance-free advantages of this material.

As ever, VEKA has designed this new system with customers

in mind; The VEKA FlushSash has been created in such a way that it is able to utilise existing outerframes and ancillaries.

To replicate the authenticity of plain or painted timber windows, VEKA FlushSash is available in a range of woodgrains and coloured finishes. There are more than 30 colour options in The VEKA UK Group's 'Variations' collection. Transoms and mullions can be joined mechanically (as opposed to welded mitre joints) and, internally, the product might be fitted in domestic heritage properties with traditional monkey tail handles and dummy peg stays.

Looks may be traditional. Performance is anything but!

FlushSash can achieve an A rating with ease. It can also be offered in either 28mm double glazed units or 32mm triple glazed units, affording consumers the option of windows with impressive thermal and acoustic insulation properties.

The VEKA FlushSash features Matrix Fully Sculptured outer frames and mullions / transoms, and can be used to create a stunning range of casement window styles.



It's all in *the detail*.

The VEKA FlushSash enables VEKA fabricators to offer an effective flush casement which is perfect for contemporary applications and traditional/heritage properties, which are currently almost exclusively fitted with timber windows

The design of the FlushSash maximises the efficiency and flexibility of the VEKA FS system, allowing fabricators to extend their product range with minimal stockholding of additional sections. The product is attractive, highly energy efficient, and provides optimum levels of security, as you would expect from any product bearing the VEKA name.

FlushSash is easy to manufacture, simple to install and increases the market opportunities for PVC-U fabricators and installers.

Achieves U-value of 1.4 W/m2K if fully reinforced with double glazing

Achieves WER A Rating with 28mm double glazed IGU using float glass

Accepts double and triple glazed IGUs

Uses a bespoke packer under the friction stay, so it accepts a standard 13mm stack height

Main frame and mullions manufactured using VEKA Matrix FS profile

Minimal tooling set up

Sash and outer frame can be fully welded and feature grooved or mechanically jointed to give the appearance of traditional timber frame

Standard installation procedure

Maximum sizes for opening sashes (mm) - Up to1250w x 1250h (Top Hung) / Up to 700w x 1350h (Side Hung)



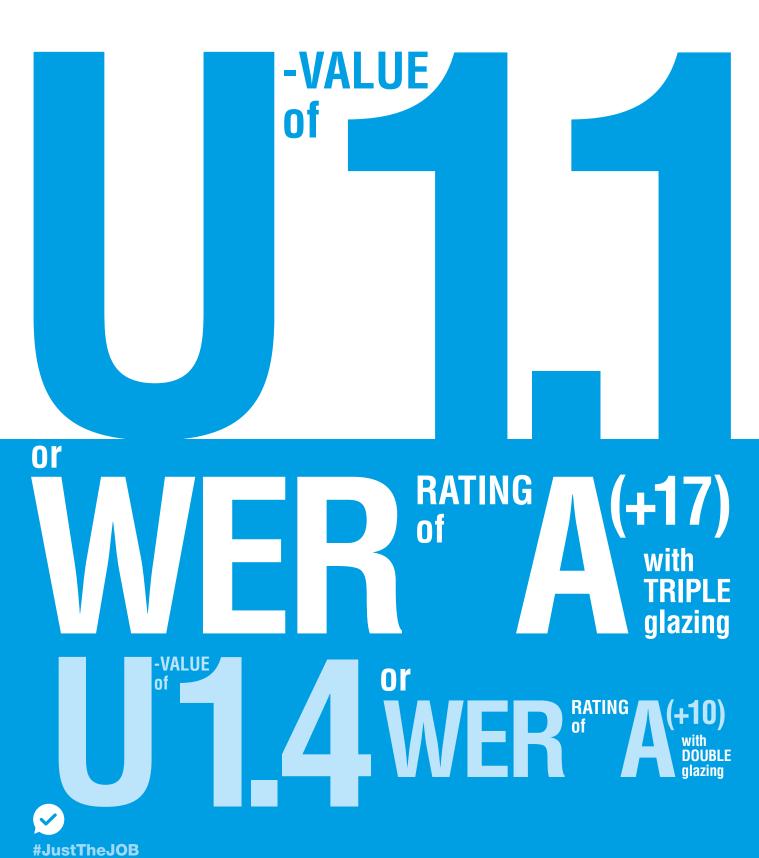






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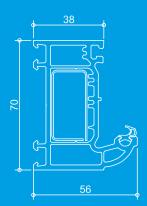
The VEKA FlushSash is a versatile system boasting a wealth of features and benefits for fabricators, installers and end users alike. Let's take a look at the VEKA FlushSash in numbers...



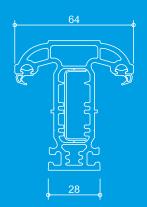


Top Hung Opening Sashes up to

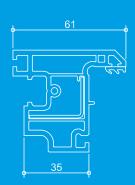
1250 x 1250 mm



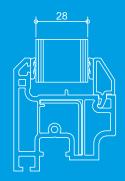




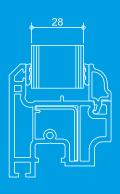
64mm T Mullion 102261
Steel Box 113041
Steel U Channel 113321
Alu Mech Joint Bar 115284



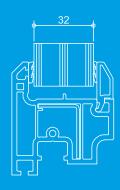
703810
Flush Sash
Steel L Section 713226
Prepped Steel L 713227



707427 28mm Glazing Bead



707432 28mm Glazing Bead



707426 32mm Glazing Bead



109398 Run Up Block



709824 Georgian Bar

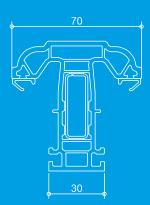


709122 Georgian Bar



109030 Weather Bar 109140 End Cap (White/Brown/Caramel)





702533
70mm French Mullion
Steel Box 713187
Steel Box 713155



109040 French Mullion End Cap For use with 702533 only (White/Brown/Caramel)



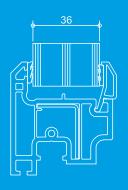
104395 French Mullion Adapter



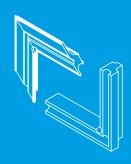
712129 Flush Sash Seal



112380 Bead Groove Infill (Black/White)



707437 36mm Glazing Bead



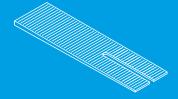
141458 Mechanical Joint Corner Cleats (Sash)



744163 Weather Bar Screw (Nipple Screw)



109103 Matrix FS Flush Sash Hinge Packer



709213 Clip In Glazing Packer (White)

The VEKA Flush Sash profile and associated parts are designed to function with the Matrix Fully Sculptured profile suite. Fror outerframe manufacturing details please refer to the relevant manual.

DO NOT SCALE, the drawings shown are visual representations only. VEKA PLC has the right to alter the designs, specification and descriptions without prior notice as part of our policy of continuous development and improvements.



Features and benefits

Commercial

Excellent opportunity for VEKA FS fabricators to increase product portfolio with minimal additional stockholding and tooling requirements

Cost-effective alternative for aluminium projects with the use of special smooth foils

Allows fabricators and installers to target traditional timber/ heritage replacement market, which can be difficult to access

Limited number of competitors in the marketplace, thereby allowing fabricators and installers of FlushSash to command a premium price

FlushSash is targeted to the traditional / heritage timber window market, where authentic replication of the original style and finish is required. As a consequence, most sales of FlushSash will be foiled woodgrain or colour finishes, at a premium of 15-20% minimum above white PVC-U standard finishes



Technical

Achieves 1.1 U-Value (Triple Glazing), 1.4 (Double Glazing)

Achieves WER A Rating

Can be fitted into Matrix FS outer frames

Accepts double and triple glazed IGUs

Sizes up to 1250mm x 1250mm (top hung) and 700mm x 1350mm (side hung)

Mechanical or welded frames, transoms, mullions and sashes

Choice of chamfered or sculptured Georgian bar enables recreation of original timber styles

Standard installation procedure









Colours

A large range of colours and woodgrains is available for you to offer your customers. Whether they want classic style in Cream or White, contemporary aesthetics with timeless Black or a chance to show their personality with Green or Blue options - you can offer the perfect hue for every property.



Colour	Sides/Base		Ref	Ral Colour	VEKA FlushSash
Rosewood	2	Brown	Rose	8015	
Rosewood	1	White	Rose	8015	
Golden Oak/Chry	2	Caramel	GOak	8001	
Golden Oak/Chry	1	White	GOak	8001	
Irish Oak	1	White	lOak	1011	
Cream	1	White	Crem	9001	
Cream	2	White	Crem	9001	
Beck Brown	1	White	Blck	8022	
White	2	White	Whte	9010	
Anthracite Grey	1	White	Anth	7016	
Anthracite Grey	2	White	Anth	7016	
Silver Grey	2	White	Silv	7001	
Slate Grey	1	White	Slte	7015	
Irish Oak	2	Caramel	lOak	1011	
Chartwell Green	1	White	CGm	6021	

Stock
10 Days
4 Weeks

This chart should be used in conjunction with the Lamination wall charts.

MOQ 1 Pack (made to order by agreement).



An incredible choice of *colours*.

Colours

The following colours are available X-Stock, 10 day or 4 week lead times.



The following colours are available to agreed lead times, typically 4 weeks.





Marketing that means more

There are a host of marketing materials available supporting the VEKA FlushSash.

Please contact VEKA if you would like to access any of the imagery from this document to help you promote FlushSash to your customers.

You will see the VEKA FlushSash being advertised throughout the trade press, along with promotion in PR channels.

You'll also find more options on the VEKA marketing portal/hub.

















Images are for illustration purpose only. We reserve the right to change product specification at any time.

Due to the limitations of the printing process we recommend that an accurate colour swatch is requested prior to ordering.

The company cannot accept any responsibility for colours or images shown in this brochure.

All information within this brochure is correct at time of going to print.

